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LOC	DIST	REVISIONS					
CM	0	P	LTR	DESCRIPTION	DATE	DWN	APVD
			B	REVISED PER ECO-07-006645	04APR07	KW	DB

1.91±0.05
 [.075±.002]

1 TIN PLATED AREA

GOLD PLATED AREA 2

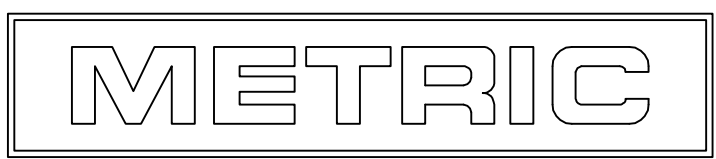
19.55
 [.770]

2.10
 [.083]
 MAX

0.64 ± 0.03
 [.025 ± .001]

- 1 MATTE TIN 0.00203 [.000080] MIN THICK IN TIN PLATED AREA.
- 2 NICKEL UNDERPLATE 0.00127 [.000050] MIN THICK OVER ENTIRE CONTACT WITH LOCALIZED GOLD PLATE 0.00076 [.000030] MIN THICK IN THE GOLD PLATED AREA.
- 3. DIMENSIONS IN BRACKETS ARE IN INCHES.
- 4 MATTE TIN 0.00203 [.000080] MIN THICK OVER ENTIRE CONTACT.
- 5 NICKEL UNDERPLATE 0.00127 [.000050] MIN THICK OVER ENTIRE CONTACT WITH LOCALIZED GOLD PLATE 0.00038 [.000015] MIN THICK IN THE GOLD PLATED AREA.

1 5	3-647031-3
1 2	3-647031-2
4	3-647031-1
FINISH	PART NUMBER



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. LEWIS 1-15-98	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: mm [INCHES]		CHK R. SWING 1-15-98	NAME CONTACT, LOOSE PIECE, 24 AWG WIRE, POSTED CONNECTOR, MTA-100	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J. ELLIS 1-15-98	PRODUCT SPEC	
0 PLC ± -		APPLICATION SPEC		
1 PLC ± -		SIZE A3		
2 PLC ± -		CAGE CODE 00779		
3 PLC ± -		DRAWING NO C-647031		
4 PLC ± -		RESTRICTED TO		
ANGLES ± -		WEIGHT -		
FINISH SEE TABLE		SCALE 10:1		
MATERIAL 0.30 [.012] THK		SHEET 1 OF 1		
		REV B		
		CUSTOMER DRAWING		